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Part No. 608552

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NOTE

The Manufacturers reserve the right to vary their specifications with or without notice, and at such times and in such manner as they think fit. Major as well as minor changes may be involved in accordance with the Manufacturer's policy of constant product improvement.

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SUBJECT: FITTING EXTERIOR SUN VISOR REPLACEMENT KIT

MODELS: Land-Rover II, IIA and III

BRIEF DESCRIPTION: This kit consists of an aluminium sun visor panel and three attaching brackets complete with fixings.

PARTS REQUIRED: Exterior sun visor kit G.L.R. 330

comprising:

Description	Qty.	Part No.
Exterior sun visor panel	1	332785
Exterior sun visor bracket, RH	1	332787
Exterior sun visor bracket, LH	1	332788
Exterior sun visor bracket, centre	1	332786
Bolt (2BA × 5/8")	9	78177
Shakeproof washer	9	WE 702101
Plain washer	9	3852
Nut (2BA)	9	RTC 0608
Drive screw	2	AB 608031
Shakeproof washer	2	WE 702101
Plain washer	2	3852
Drive screw	4	AB 610051
Shakeproof washer	4	WE 702101
Plain washer	4	3852

PROCEDURE:

1. Mark off position on the centre screen frame 1 1/4" down from the inner edge of screen frame and exactly centre of centre frame to avoid damage to glass.
2. Drill two 2,3 mm (3/32") diameter holes and secure centre bracket 332786 in position with drive screws 78155, plain washers 3852 and shakeproof washers 71082. Ensure that the long angled part of the bracket is uppermost.
3. Attach sun visor panel 332785 to the centre bracket using three bolts 78177, plain washers 3852, shakeproof washers 71082 and nuts RTC 0608.
4. Position the sun visor panel so that the top angled edge is located under the hood and maintaining a level position. (On roof plane if hard top.)
5. Attach RH bracket 332787 to sun visor panel 332785 using three bolts 78177, plain washers 3852, shakeproof washers 71082 and nuts RTC 0608.

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6. Mark off fixing position of the RH bracket to the windscreen side rail and drill two 3 mm ($\frac{1}{8}$ " diameter holes.
7. Secure the RH bracket to the windscreen side rail using two drive screws 78436, plain washers 3852 and shakeproof washers 71082.
8. Attach LH bracket 332788 to sun visor panel 332785 using three bolts 78177, plain washers 3852, shakeproof washers 71082 and nuts RTC 0608.
9. Mark off fixing position of the LH bracket to the windscreen side rail and drill two 3 mm ($\frac{1}{8}$ " diameter holes.
10. Secure LH bracket to windscreen side rail using two drive screws 78436, plain washers 3852 and shakeproof washers 71082.
11. Tighten sun visor panel fixing bolts and drive screws.

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